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Indian Standard

SPECIFICATION FOR METALLIC EAR SYRINGE

- 1. Scope Dimensional and other requirements for metallic ear syringes.
- 2. Shape and Dimensions As shown in Fig. 1.

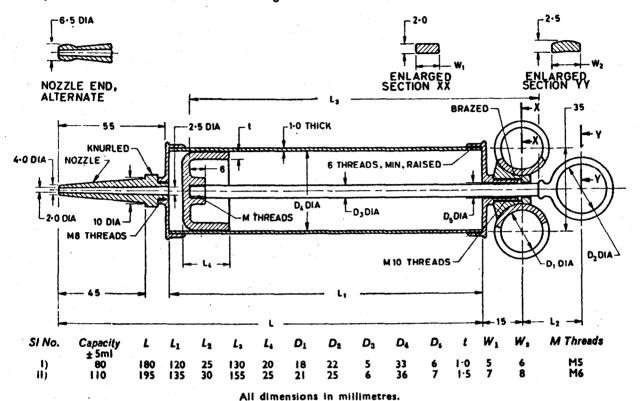


FIG. I EAR SYRINGE, METALLIC

3. Material

Barrel — Brass tube, Alloy No. 1 of IS: 407-1966*.

Other metallic components — Brass rod, Designation CuZn30 of IS: 4170-1967†.

4. Workmanship and Finish

- 4.1 The barrel and piston assembly shall be concentric. Piston shall be removable from barrel to facilitate cleaning.
- 4.2 Barrel, piston and tip shall be fine smooth ground finish, free from pits, hair lines, high spots and grind marks.
- 4.3 Piston movement inside the barrel shall be smooth, even and jerk-free.
- 4.4 The external surfaces of syringes shall be plated chromium over nickel and the plating shall conform to Service Grade No. 3 of IS: 4827-1968‡.
- 5. Marking Syringes shall be marked with manufacturer's name, initials or trade-mark and capacity in millilitres.
- 5.1 ISI Certification Marking Details available from Indian Standards Institution.

Adopted 14 November 1969

@ April 1970, ISI



^{*}Specification for brass tubes for general purposes (second revision).

[†]Specification for brass rods for general engineering purposes.

[‡]Specification for electroplated coatings of nickel and chromium on copper and copper alloys.

IS: 5357 - 1969

6. Packing - As agreed to between the purchaser and the supplier.

7. Tests

- 7.1 Grip the barrel in vice jaws without deforming. Pull out the piston axially by means of a spring balance. The force required to pull out the piston shall be 1.5 ± 0.25 kgf.
- 7.2 Suck water into syringe. Hold the filled syringe vertical with tip upwards. Push the piston up. No air shall eject and the water shall emerge from the syringe in a jet.
- 7.3 Seal the nozzle end of the syringe after sucking in water. Apply 5 kgf axial force on piston to compress water inside the barrel. No water shall leak through the nozzle-barrel joint and past the piston.
- 7.4 Suck the water into the syringe and hold it horizontally. Force out the water applying full force on the piston. The jet of water from the nozzle shall cover a distance of not less than 5 m. There shall be no leakage past the piston.

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